



## Taper reamer 1:10, small × large Ø: 5X15mm



### Order data

Order number	161000 5X15
GTIN	4045197088819
Item class	120

### Description

#### Version:

Straight fluted hand reamer with conically increasing cutting edges (1 mm over 10 mm length).

#### Application:

For reaming conical holes or uninterrupted holes prepared in steps. Not for parallel holes.

### Technical description

large Ø D <sub>2</sub>	15 mm
small Ø D <sub>3</sub>	5 mm
Shank square □	10 mm
Overall length L	140 mm
Flute length L <sub>c</sub>	100 mm
Coating	uncoated
Tool material	HSS
Standard	Manufacturer's standard
Taper ratio	1:10
Through-coolant	no
Application for type of drilling	for through holes
Colour ring	without
Type of product	Phillips bit

**User data**

	<b>Suitability</b>	<b>V<sub>c</sub></b>	<b>ISO code</b>
Aluminium (short chipping)	suitable		
Steel < 500 N/mm <sup>2</sup>	suitable		
Steel < 750 N/mm <sup>2</sup>	suitable		
Steel < 900 N/mm <sup>2</sup>	suitable only under restricted conditions		
Oil	suitable		
dry	suitable only under restricted conditions		